

Übersicht Montagereihenfolge WOTAN 9080

Auslegerlänge					
60m (L6) GA mittel	55m (L5) GA mittel	50m (L4) GA mittel	45m (L3) GA kurz	40m (L2) GA kurz	35m (L1) GA kurz
GA42	GA42	GA42	GA42	GA42	GA42
AS01	AS01	AS01	AS01	AS01	AS01
GA41 (1x)	GA41 (1x)	GA41 (1x)	GA40+HW	GA40+HW	GA40+HW
GA40+HW	GA40+HW	GA40+HW	LK+HKF	LK+HKF	LK+HKF
LK+HKF	LK+HKF	LK+HKF	AS02+AS03	Ballaststein 1 (1 x 5,8t)	Ballaststein 1 (1 x 5,8t)
AS02+AS03	AS02+AS03	AS02+AS03	Ballaststein 1 (1 x 5,8t)	AS02+AS03	AS02+AS03 + AT
Ballaststein 1 (1 x 5,8t)	Ballaststein 1 (1 x 5,8t)	Ballaststein 1 (1 x 0,0t)	Ballaststein 2 (1 x 5,8t)	AS04 + AT	Ballaststein 2 (1 x 5,8t)
Ballaststein 2 (1 x 5,8t)	Ballaststein 2 (1 x 5,8t)	Ballaststein 2 (1 x 5,8t)	AS05 + AT	Ballaststein 2 (1 x 5,8t)	Ballaststein 3 (1 x 5,8t)
Ballaststein 3 (1 x 3,6t)	AS04 + AS05 + AS06 + AT	Ballaststein 3 (1 x 5,8t)	Ballaststein 3 (1 x 5,8t)	Ballaststein 3 (1 x 3,6t)	Ballaststein 4 (1 x 5,8t)
AS04 + AS05 + AS07 + AT	Ballaststein 3 (1 x 5,8t)	AS04 + AS05 + AT	Ballaststein 4 (1 x 5,8t)	Ballaststein 4 (1 x 5,8t)	Ballaststein 5 (1 x 5,8t)
Ballaststein 4 (1 x 5,8t)	Ballaststein 4 (1 x 5,8t)	Ballaststein 4 (1 x 5,8t)	Ballaststein 5 (1 x 5,8t)	Ballaststein 5 (1 x 5,8t)	Ballaststein 6 (1 x 5,8t)
Ballaststein 5 (1 x 5,8t)	Ballaststein 5 (1 x 5,8t)	Ballaststein 5 (1 x 5,8t)	Ballaststein 6 (1 x 5,8t)	Ballaststein 6 (1 x 5,8t)	Ballaststein 7 (1 x 0,0t)
Ballaststein 6 (1 x 5,8t)	Ballaststein 6 (1 x 5,8t)	Ballaststein 6 (1 x 5,8t)	Ballaststein 7 (1 x 5,8t)	Ballaststein 7 (1 x 5,8t)	Ballaststein 8 (1 x 0,0t)
Ballaststein 7 (1 x 5,8t)	Ballaststein 7 (1 x 5,8t)	Ballaststein 7 (1 x 5,8t)	Ballaststein 8 (1 x 5,8t)	Ballaststein 8 (1 x 5,8t)	Ballaststein 9 (1 x 0,0t)
Ballaststein 8 (1 x 5,8t)	Ballaststein 8 (1 x 5,8t)	Ballaststein 8 (1 x 5,8t)	Ballaststein 9 (1 x 3,6t)	Ballaststein 9 (1 x 0,0t)	
Ballaststein 9 (1 x 5,8t)	Ballaststein 9 (1 x 0,0t)	Ballaststein 9 (1 x 3,6t)			

Abkürzungen:	
AS	Ausleger-stück
GA	Gegenauslegerstück
LK	Laufkatze
HKF	Haken-flasche
HW	Hubwerk
AT	Ausleger-traverse

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Montageschritt	Auslegerlänge							
	100m (L14) GA lang	95m (L13) GA lang	90m (L12) GA lang	85m (L11) GA lang	80m (L10) GA lang	75m (L9) GA lang	70m (L8) GA lang	65m (L7) GA lang
1	GA42							
2	AS01							
3	GA41(2x)							
4	GA40+HW							
5	LK+HKF							
6	AS02+AS03							
7	Ballaststein 1 (1 x 5,8t)	Ballaststein 1 (1 x 3,6t)	Ballaststein 1 (1 x 5,8t)	Ballaststein 1 (1 x 3,6t)	Ballaststein 1 (1 x 5,8t)			
8	Ballaststein 2 (1 x 5,8t)							
9	AS04 bis AS07	AS04 bis AS07 + AT						
10	Ballaststein 3 (1 x 5,8t)	Ballaststein 3 (1 x 3,6t)	Ballaststein 3 (1 x 3,6t)					
11	Ballaststein 4 (1 x 5,8t)	Ballaststein 4 (1 x 3,6t)						
12	Ballaststein 5 (1 x 5,8t)	AS08 + AS09 + AT	AS09 + AT	AS08 + AT	Ballaststein 5 (1 x 5,8t)			
13	AS08 bis AS12 + AT	AS08 bis AS10 + AS12 + AT	AS08 bis AS11 + AT	AS08 bis AS10 + AT	Ballaststein 5 (1 x 5,8t)	Ballaststein 5 (1 x 5,8t)	Ballaststein 5 (1 x 0,0t)	Ballaststein 6 (1 x 5,8t)
14	Ballaststein 6 (1 x 5,8t)	Ballaststein 7 (1 x 5,8t)						
15	Ballaststein 7 (1 x 5,8t)	Ballaststein 7 (1 x 3,6t)	Ballaststein 7 (1 x 5,8t)	Ballaststein 7 (1 x 5,8t)	Ballaststein 8 (1 x 5,8t)			
16	Ballaststein 8 (1 x 3,6t)	Ballaststein 8 (1 x 5,8t)	Ballaststein 8 (1 x 3,6t)	Ballaststein 8 (1 x 5,8t)	Ballaststein 9 (1 x 0,0t)			
17	Ballaststein 9 (1 x 3,6t)	Ballaststein 9 (1 x 5,8t)	Ballaststein 9 (1 x 3,6t)	Ballaststein 9 (1 x 5,8t)	Ballaststein 9 (1 x 3,6t)	Ballaststein 9 (1 x 0,0t)	Ballaststein 9 (1 x 5,8t)	